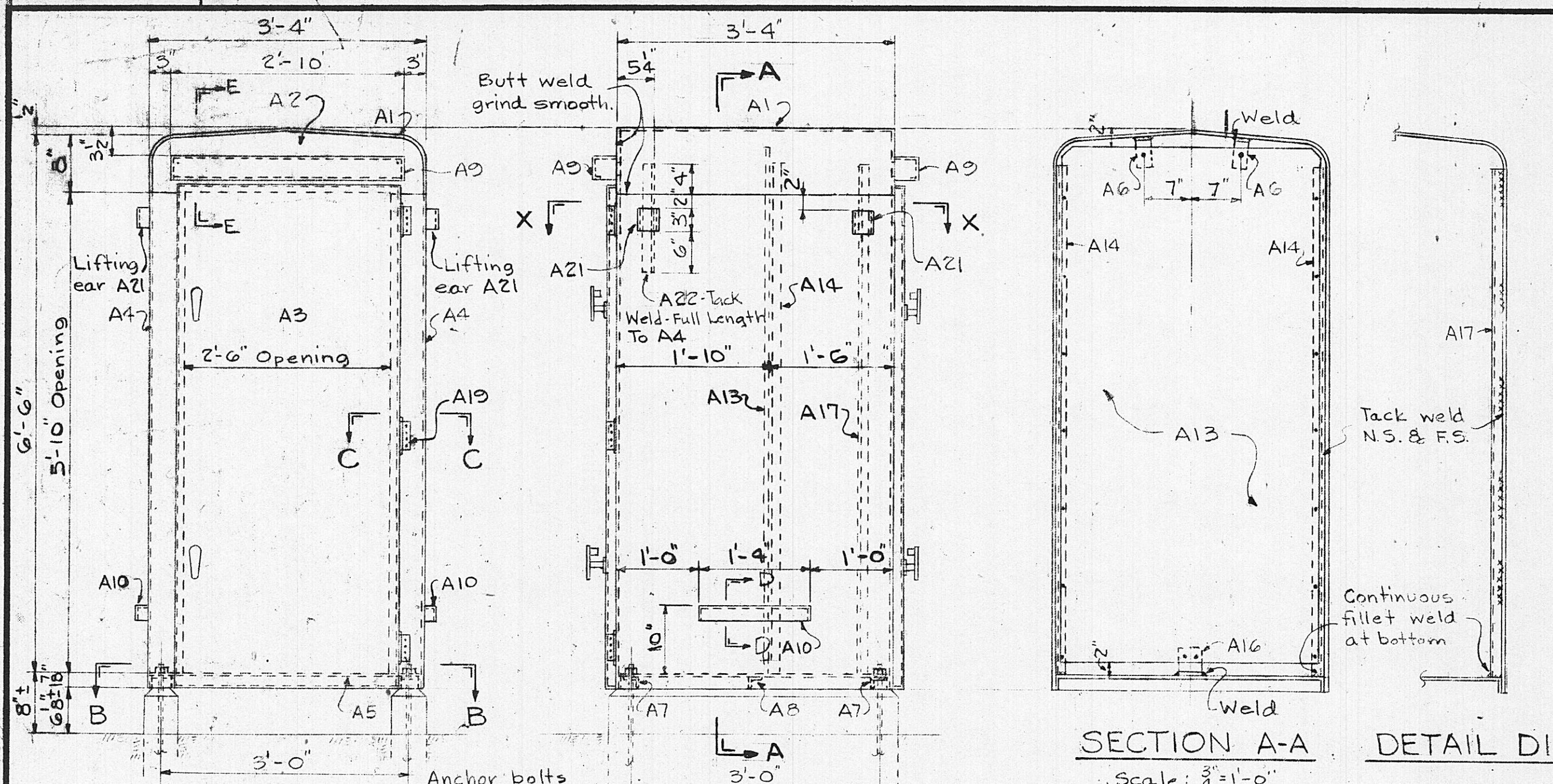
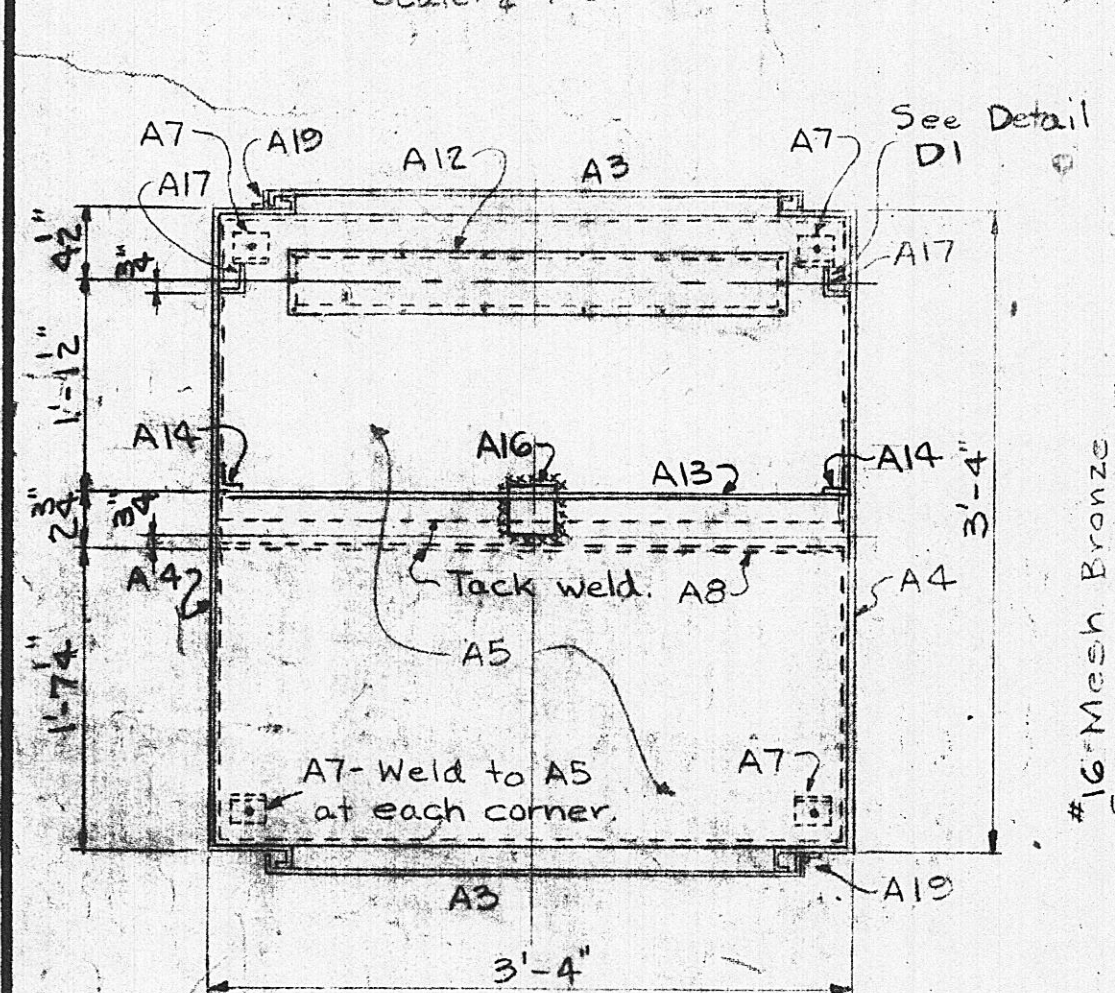




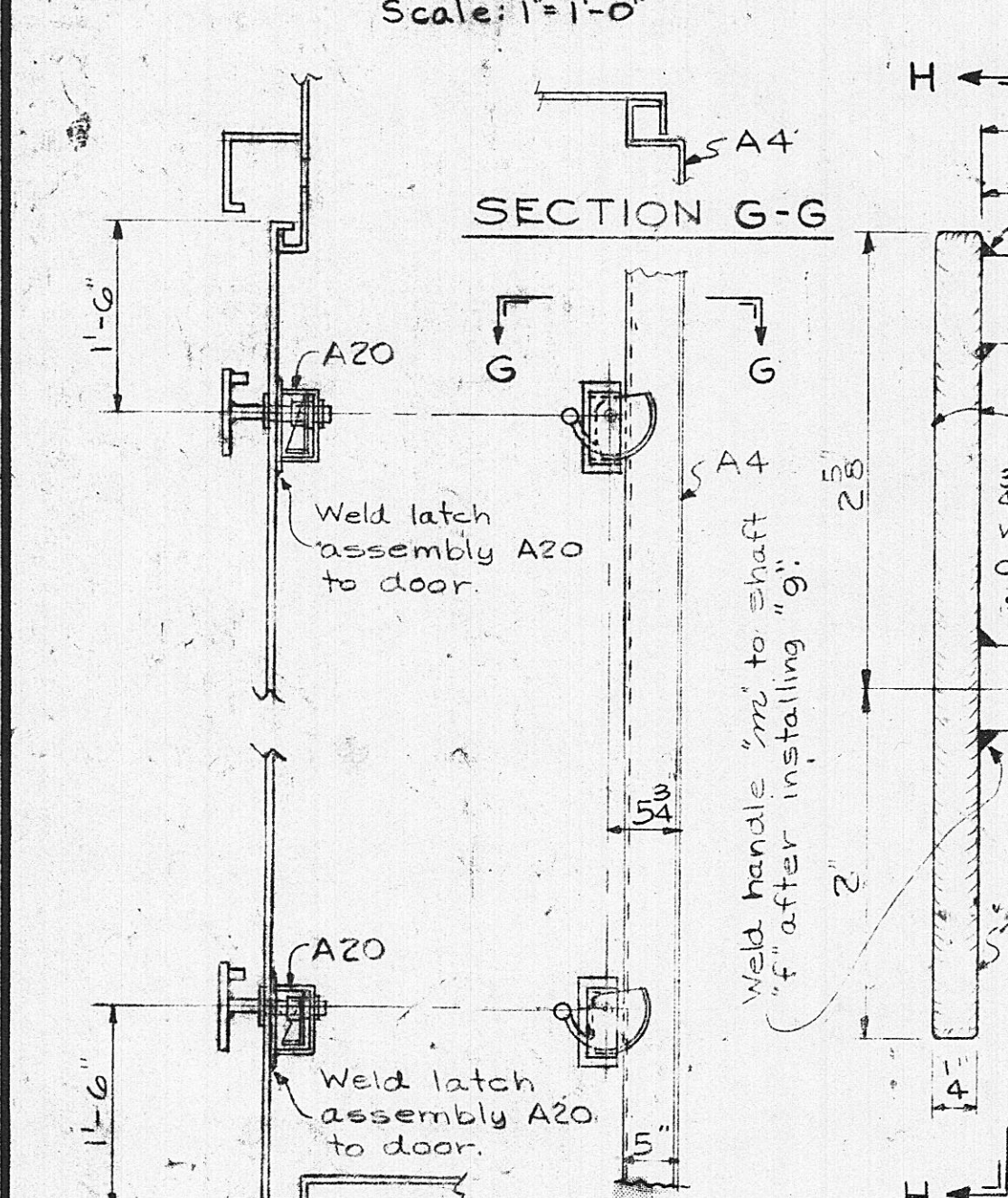
FRONT & REAR ELEVATION
Scale: 3/4"=1'-0"

SIDE
Scale: 3/4"=1'-0"



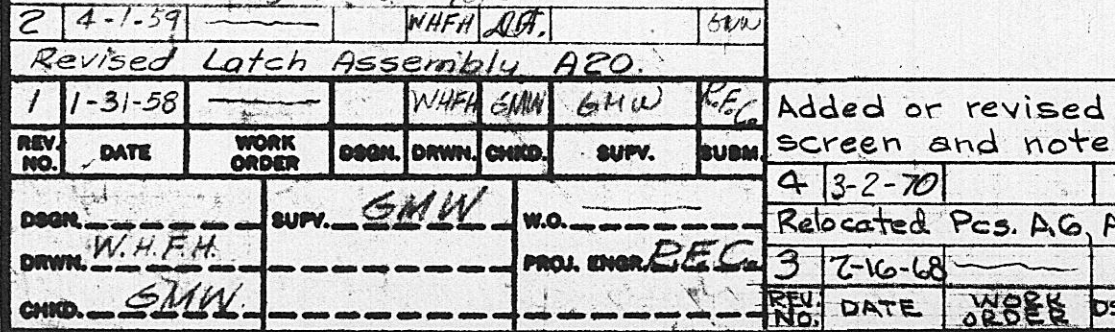
SECTION A-A
Scale: 3/4"=1'-0"

DETAIL D1
Scale: 3/4"=1'-0"



SECTION B-B
Scale: 1/2"=1'-0"

TYPICAL SECTION D-D
Scale: 1/2"=1'-0"

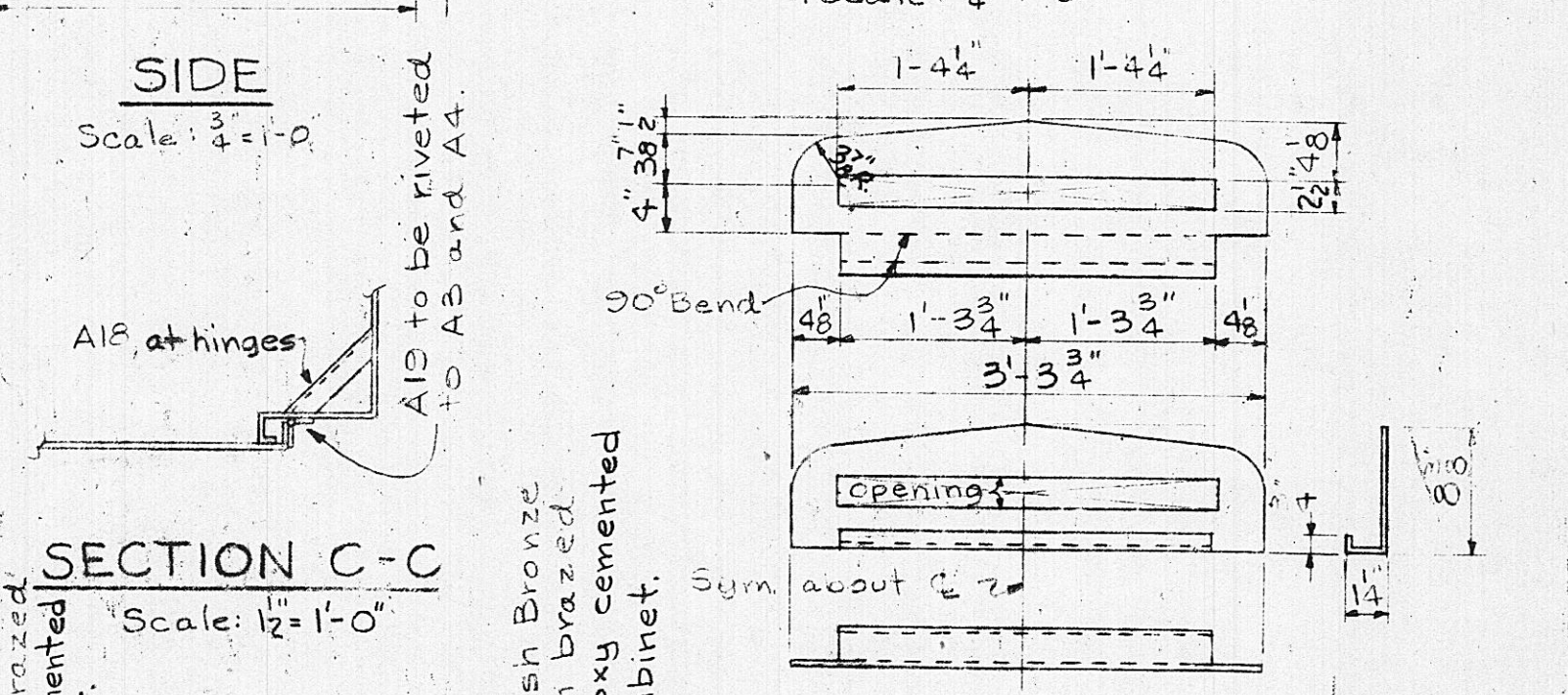


SECTION C-C
Scale: 1/2"=1'-0"

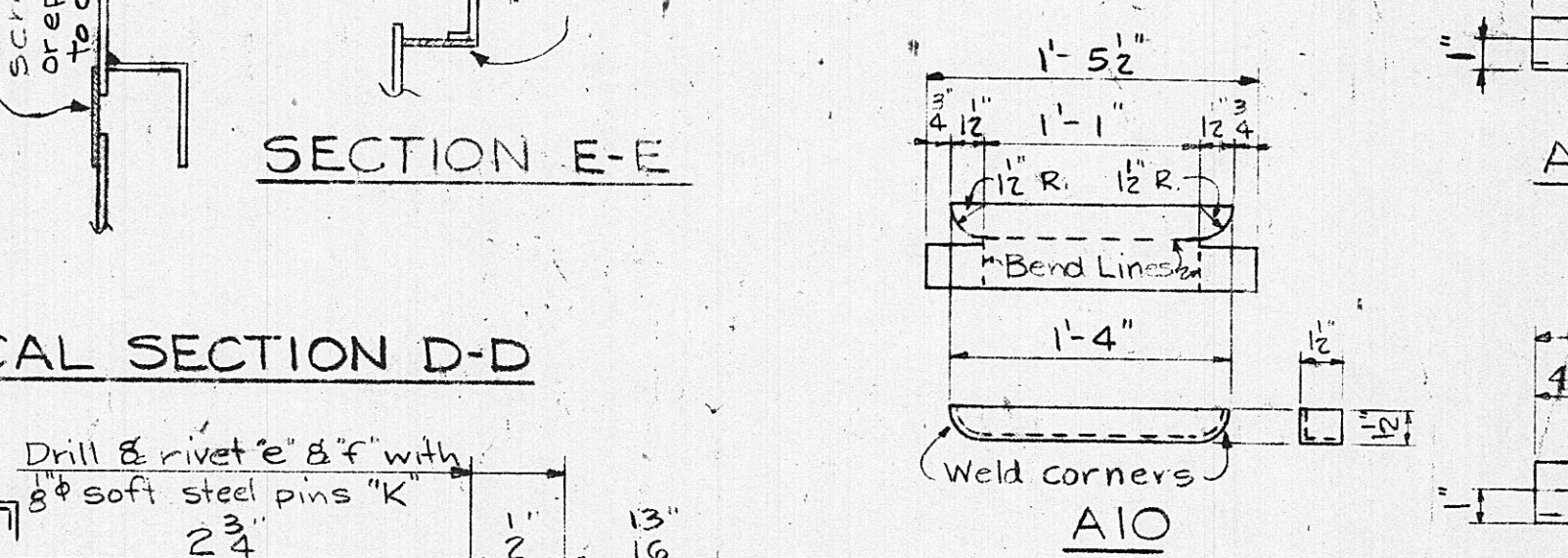
SECTION E-E
Scale: 1/2"=1'-0"



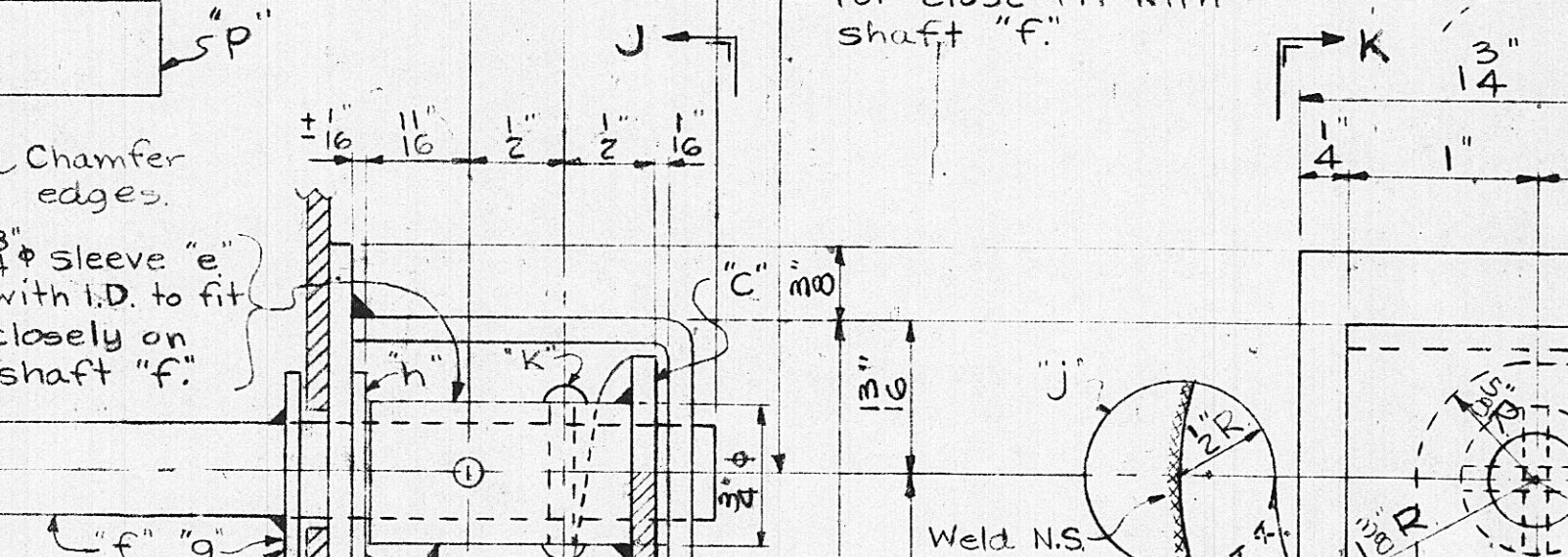
SECTION G-G
Scale: 1/2"=1'-0"



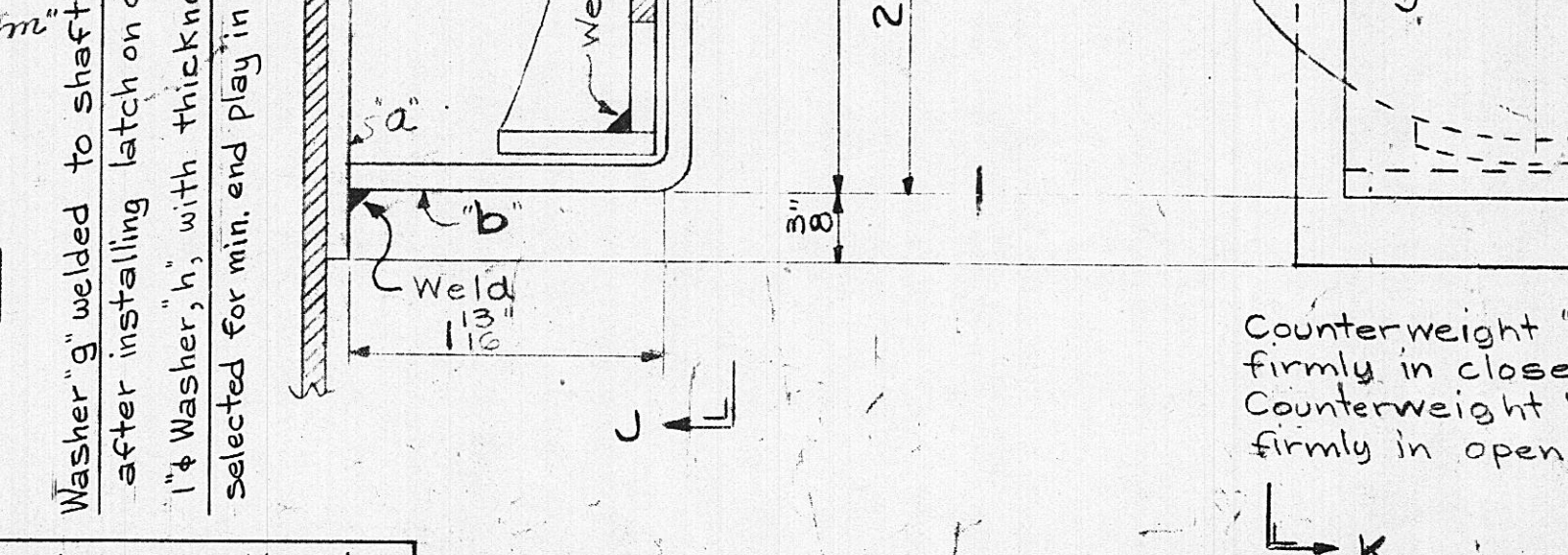
SECTION H-H
Scale: 1/2"=1'-0"



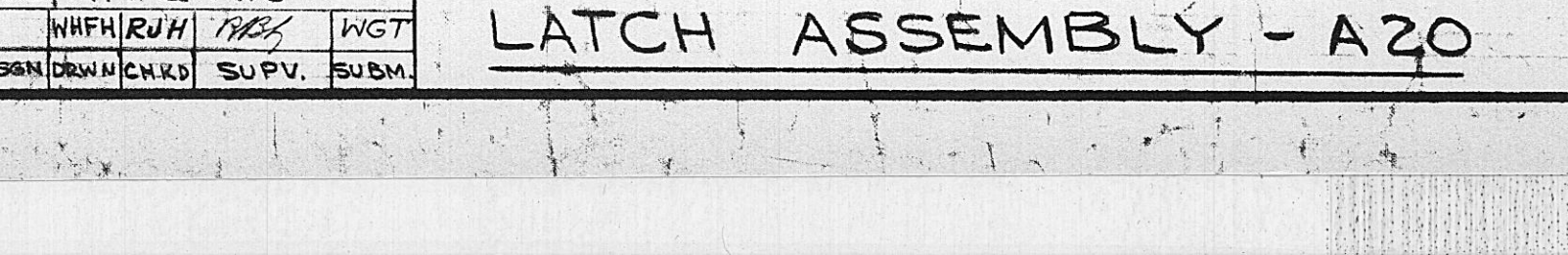
SECTION I-I
Scale: 1/2"=1'-0"



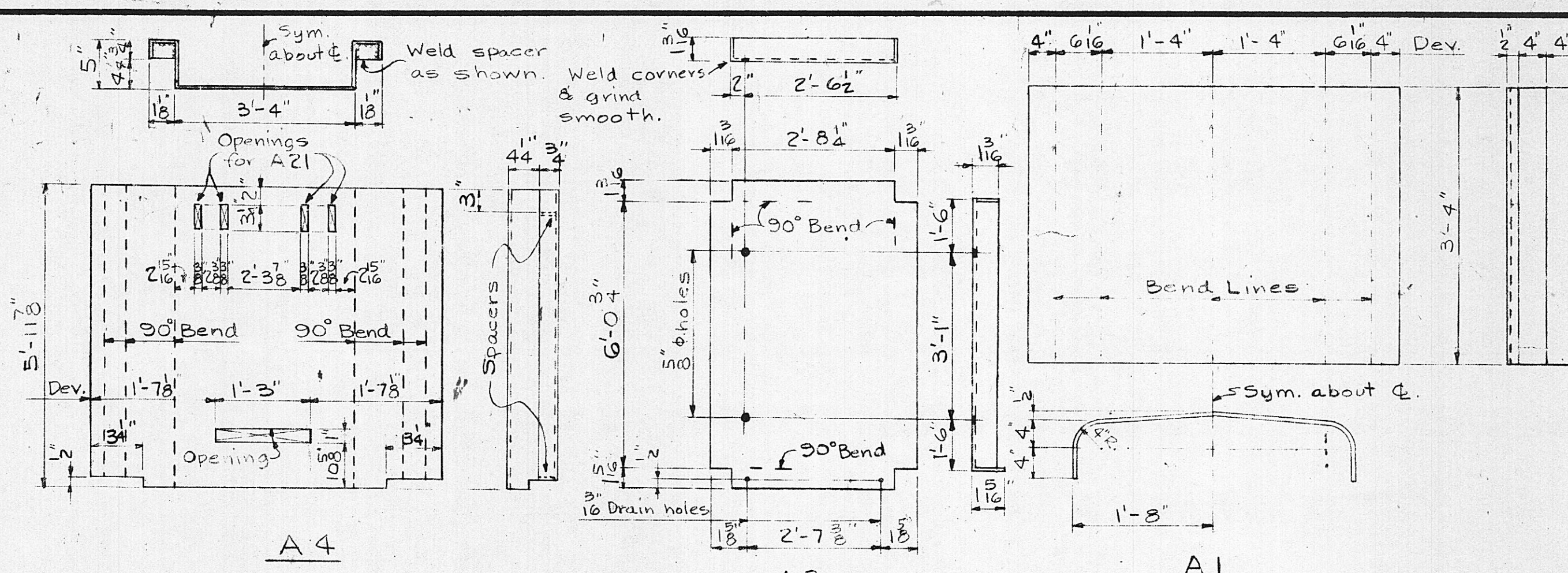
SECTION J-J
Scale: 1/2"=1'-0"



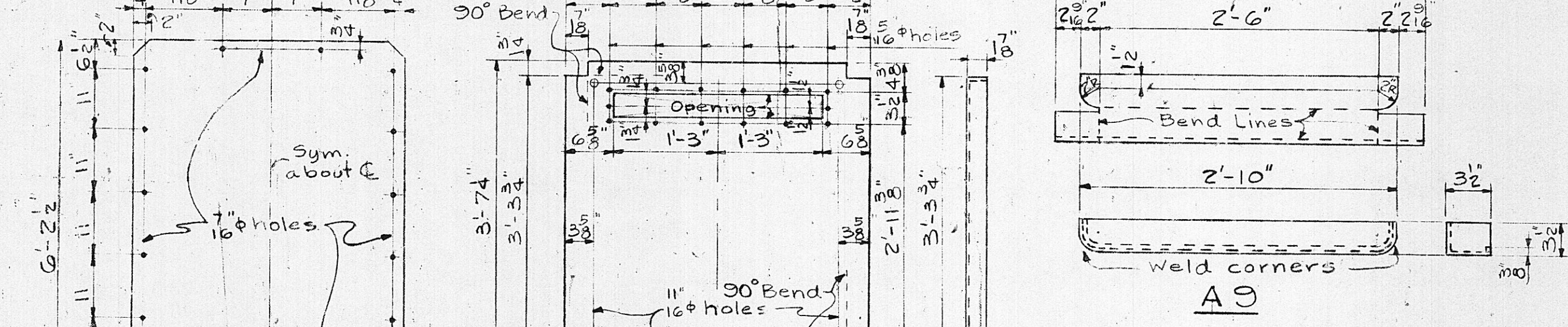
SECTION K-K
Scale: 1/2"=1'-0"



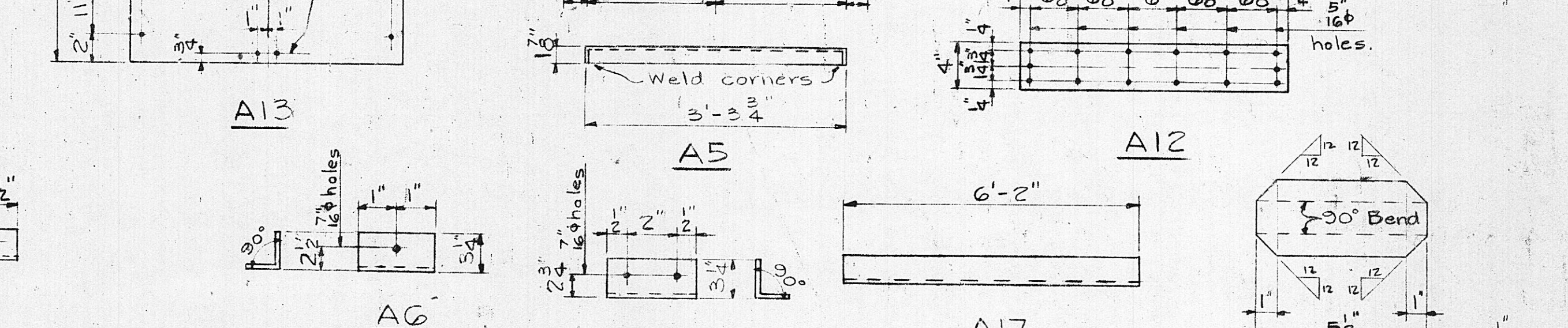
SECTION L-L
Scale: 1/2"=1'-0"



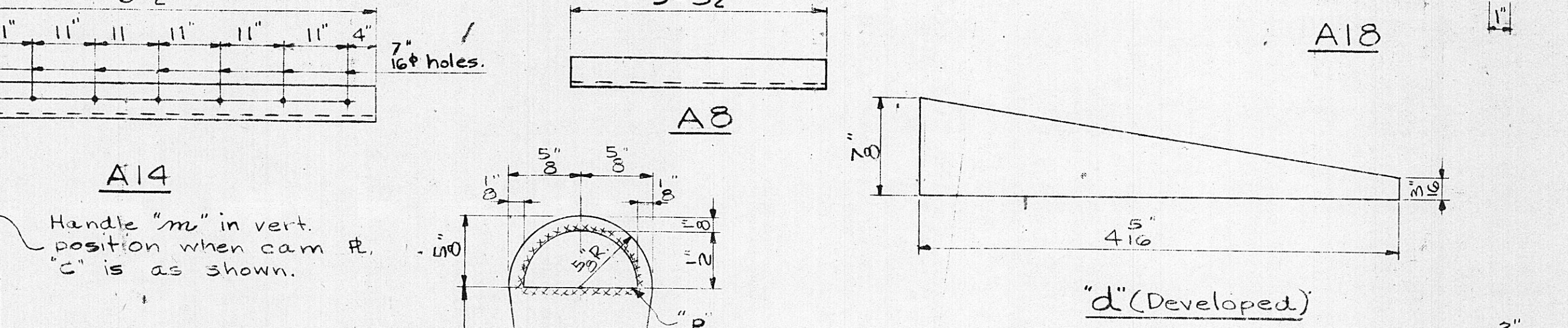
SECTION M-M
Scale: 1/2"=1'-0"



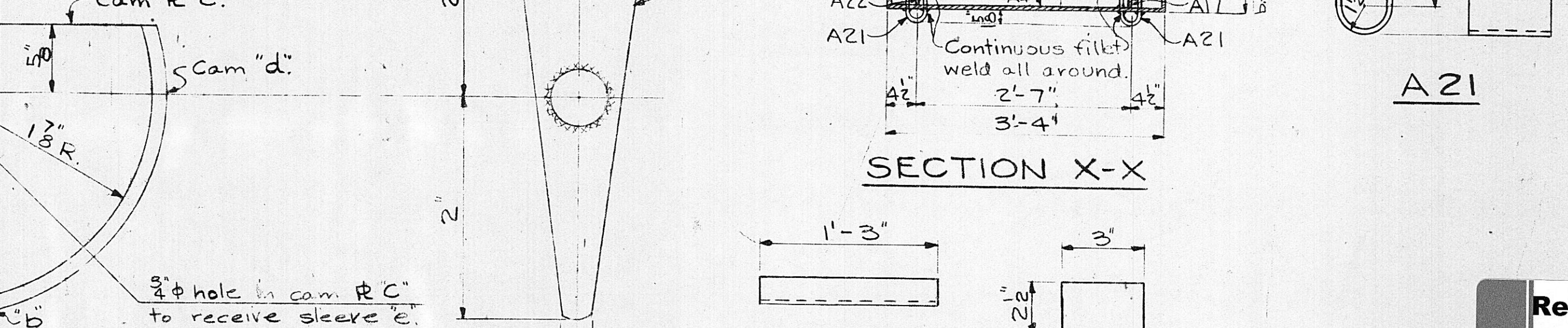
SECTION N-N
Scale: 1/2"=1'-0"



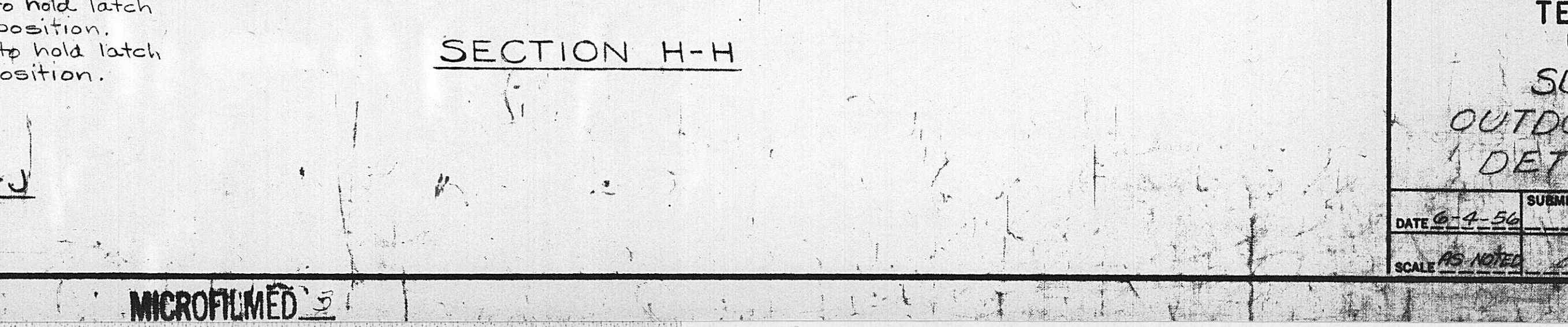
SECTION O-O
Scale: 1/2"=1'-0"



SECTION P-P
Scale: 1/2"=1'-0"



SECTION Q-Q
Scale: 1/2"=1'-0"



SECTION R-R
Scale: 1/2"=1'-0"

BILL OF MATERIAL				
MARK	NO.	DESCRIPTION	LENGTH	WT.
			FT. IN.	EACH
A1	1	R-40"x10ga.	4	22
A2	2	R-10g"x10ga.	3	10
A3	2	R-34"x10ga.	6	10
A4	2	R-53 1/4"x10ga.	5	11
A5	1	R-43 1/4"x10ga.	3	7
A6	2	Bent R-2"x10	0	42
A7	4	L-1 1/2"x1 1/2"x1/8	0	3
A8	1	L-Do.	3	7
A9	2	R-7 1/2"x10ga.	3	11
A10	2	R-2 1/2"x10ga.	1	5
A21	4	Bent R-3"x4	0	8
A12	1	R-4"x10ga.	2	7
A13	1	R-3 3/4"x10	6	2 1/2
A14	2	L-1 1/2"x1 1/2"x1/8	6	2
A22	2	L-1 1/2"x1 1/2"x1/8	1	3
A16	1	Bent R-6"x10	0	3
A17	2	L-1 1/2"x1 1/2"x1/8	6	2
A18	2	Bent R-3 1/2"x10ga.	0	5
A19	6	Loose Brass Pin Type Steel		1
		Butt Hinge, 4 holes each leaf		
		4"x16 Mesh Bronze	6	0
		Screen Wire		
		Latch Assembly Consisting of:		
		1-R-1 1/2"x10ga. (A) Welded	0	5
		1-R-1 1/2"x10ga. (B)	0	6
		1-R-2 1/2"x10ga. (C)	0	3
		1-R-3"x10ga. (D) Welded	0	4
A20	4	1-5 Levers, 3/8" Dia. (E)	0	12
		1-Bar-1/2"x1/8 (F)	0	4
		1-Wash. 10D, 1/8" Hole x 1/8" Thk. (G) See Note		
		1-Wash. 10D, 1/8" Hole x 1/8" Thk. (H) See Note		
		1-Bar-1/2"x1/8 (J)	0	1
		2-3/8" Soft Steel Pins (K)		
		1-Bar 1-half round (P)	0	1
		1-R-1 1/2"x1/4 (mm)	0	4
A23	4	R-2 1/2"x4	0	3
		14 1/2" Bolts, 5/8" Dia. hex nut	0	1
		10 3/8" Bolts, 5/8" Dia. hex nut	0	1

APPROXIMATE WEIGHT - 975

NOTES:
All joints to be welded.
Anchor bolts supplied with foundation.
Shop paint one coat of red lead.
Exercise care in assembling box to prevent excessive warpage.

REFERENCE:
Foundation Drawing - SC-23266

Added Lifting ears. Total Wt. Was 955										Wash Asst 1st W	Select		
2	1-1-39				W.H.F.H.	AG							
Revised Latch Assembly A20													
1	1-31-56				W.H.F.H.	GMW	6H.W	W.F.					
REV.	NO.	DATE	WORK	ORDER	DOOR	DRW	CHD.	SUPP.	SUBM.	Added or revised notes for attaching screen and note on warpage.			
										2-15-70			
DOOR					SUPP.	GMW		W.O.		DTA/RUR	RWR	WGT	
DRW						W.H.F.H.				Revised Pes. AG	A13, A14 & A16		
CHD.										3-2-60-68			
DOOR						GMW				DOOR	W.H.F.H.	WGT	
										DATE	DOOR	W.H.F.H.	WGT
											SUPP.	SUBM.	